

Material & Engineering Laboratory-Taipei

TEST REPORT



REPORT NO. : HV-13-02948XA

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REPORT DATE : Aug. 27, 2013

HSIN HWA CHEMICAL CO., LTD.

NO. 1, YUNG-SHIANG ROAD, FANG-LIO HSIANG, PINTUNG HSIEN, TAIWAN, R.O.C.

The following merchandise was submitted and identified by the vendor as :

Product Description : Clear Acrylic Sheet-HH000

We have tested the submitted sample(s) as requested and the following results were obtained :

Test Required : (According to client's test specification, please see following sheets in detail.)

Weather Resistance

Test Result :

-PLEASE SEE ATTACHED SHEETS-

Date of Receive : MAY 07, 2013

Date of Testing : MAY 07, 2013 ~ AUGUST 27, 2013

Remark : The sample was transferred by SGS M&E Laboratory- Kaohsiung. (Application No. KV-13-04211W. Received date: Apr. 25, 2013) for the testing item(s) as below to be performed in SGS M&E-Laboratory-Taipei.



Signed for and on behalf of
SGS Taiwan Ltd.

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Weather Resistance

Test Equipment :

Name	Brand	Model
Accelerated Weathering Tester	Q-PANEL	QUV/SPRAY
Spectrophotometer	MINOLTA	CM-3600d

Lab Environmental Conditions :

Ambient temperature : 23±2°C
 Relative humidity : 50±5%RH

Test Method :

ASTM G154-06 Standard Practice for Operating Fluorescent Light Apparatus for UV Exposure of Nonmetallic Materials
 ASTM E313-10 Standard Practice for Calculating Yellowness and Whiteness Indices from Instrumentally Measured Color Coordinates

Test Condition :

Weather Resistance

Lamp : UVA-340
 Typical Irradiance : 1.55W/m²/nm
 Approximate Wavelength : 340 nm
 Exposure Cycle : 8 hours UV at 60°C Black Panel Temperature; 0.25 hours water spray (no light), temperature not controlled ; 3.75 hours Condensation at 50°C Black Panel Temperature
 Exposing duration : 2000 hours

Yellowness Indices (YI)

Illuminant : CIE illuminant D₆₅
 Standard Observer : CIE 1964 standard colorimetric observer (10° observer)
 Measurement Area : 25.4mm
 Measurement Interval : 10nm
 Wavelength Range : 360nm~740nm
 Mode of Measurement : Transmittance measurement
 Equation for the calculation : $YI = 100(1.3013X - 1.1498Z)/Y$

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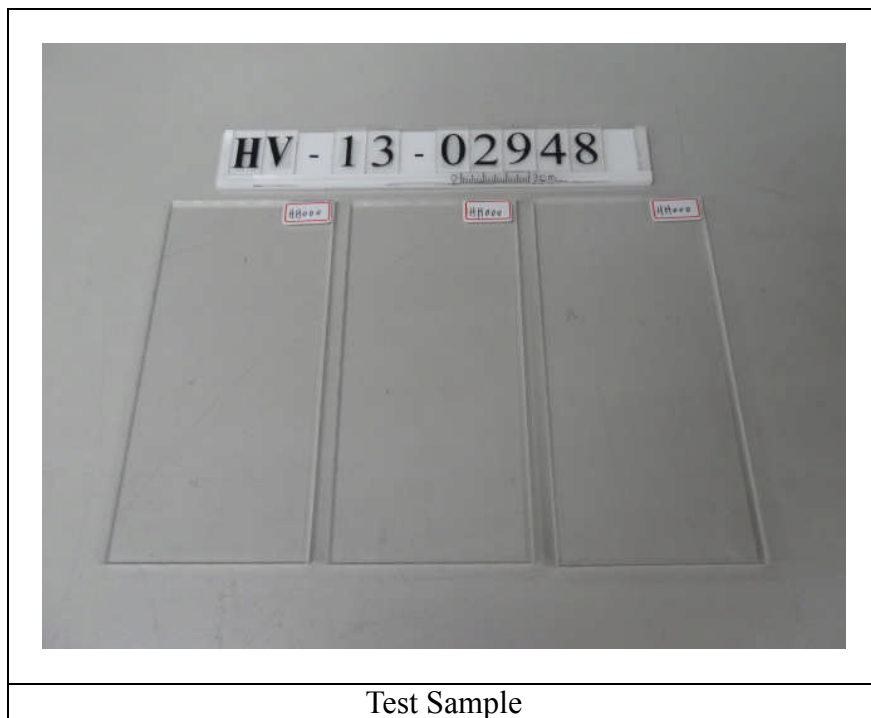
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Test Result :

Test Item(s)	Original	500 hours	1000 hours	1500 hours	2000 hours
X	87.71	87.22	86.98	86.76	86.34
Y	92.51	92.05	91.85	91.64	91.22
Z	99.05	97.80	96.91	96.27	95.54
YI	0.27	1.15	1.92	2.40	2.75

Test Photo :



Test Sample

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